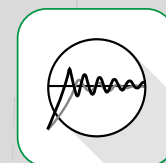


DIESEL ENGINE SPEED
3000 r.p.m.



Chopper System

GW 15/400 SSK

Code	WE20-15TS0
General features	
Noise level	LWA = 88 dBa@7m = 63
Battery	45 Ah - 12 V
Fuel tank capacity	60 lt
Dimensions (L. x W. x H.)	1410 x 700 x 835 mm
Dry weight	500 kg

Welding output

Rated output at 60% duty cycle	400 A - 30 V
Range of continuous control	10 ÷ 400 A
Striking voltage	70 V
Electrodes diameter	8 mm

Auxiliary power

Type	ZANARDI EPW3
Single phase power	10 kVA 230 V
Three phase power	15 kVA 400 V
Frequency	50 Hz
Cosφ	0,8
Insulation class	H
Mechanical protection	IP 23

The company reserves the right to modify the technical specifications, items and design without notice.
The images of the products are indicative for illustrative purposes only.

Engine

Engine type	KUBOTA D1105-E
N° cylinders	3
Power	26 HP
Engine speed	3000 r.p.m.
Cooling	Water
Fuel	Diesel
Starting system	Electric

Description

- Arc force regulation - Overtemperature signal lamp - Arc force switch - Welding ON signal lamp - Welding current regulation - Fuel level monitor - Battery charger failure signal lamp - Low oil pressure signal lamp - High coolant temperature signal lamp - Fuel reserve signal lamp - Glow plug signal lamp - Hour counter - Starting key - Emergency stop	- Idle switch - Earth leakage circuit breaker - 415V socket protection - 32A 230V socket protection - 32A 110V socket protection - Welding socket: Positive pole (+) - Welding socket: Negative pole (-) - Remote control connector - 32A 400V socket - 2x32A 230V socket - Remote control switch - Arc force regulation indicator - Welding current regulation indicator
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